

CRCA Sheets, Weld Properties as per Classes				
Class	A	B	C	
Nugget Penetration	70-75%	70-78%	55-65%	of Sheet Thickness
Indentation	3-4.5%	5-7%	8-10%	of Sheet Thickness
Uprising from contact face	2.5-5%	4-8%	7-10%	of Sheet Thickness
Application	Spots in High Demand	Fatigue Points	Extra Spots	
Indicative values based on experience and experiments				